



Dart Hawkesbury
1270 Aberdeen St
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Tel (613) 632-5200

D4273-042
Job Sheet 167867



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/20/17	0.00	0.00	Start Up Large Fab2		17-11-28
100	Large Fab	1 pcs		12/21/17	0.00	31.15	Large Fab 1		17-11-28
110	QC	1 pcs		12/21/17	0.00	0.00	QC9		17-12-11
120	QC	1 pcs		12/21/17	0.00	0.00	QC5		17-12-11
125	HandFinish	1 pcs		12/21/17	0.00	0.40	HandFinish2		17-12-18
130	Powdercoat	1 pcs		12/22/17	0.00	0.67	Powdercoat2		17-12-18
140	QC	1 pcs		12/22/17	0.00	0.00	QC3		17-12-18
150	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging3		17-12-18
160	QC21-SA	1 Ea		12/22/17	0.00	0.00	QC21		21

Part Op 100 - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED DESCRIPTIONS: TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT9610A 2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 138-167.

START: 245

OUT: 315 FINISH: 300-

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581005842	2	111	0	0
	D3913-1002297	1	13	0	0
	D3913-15F16183	1	9	0	0
	D3913-3002108	1	16	0	0
	D3913-9	1	7	0	0
	D3916-55009914	3	17	0	0
	D4016-15009181	3	10	0	0
	D4017-75004770	3	52	0	0
	D4021-1	3	24	0	0
	D4277-19F164527	1	5	0	0
	D4277-3	1	6	0	0
	D4277-55001976	2	8	0	0
	D4277-9	1	6	0	0
	D4278-041-00646	1	3	0	0
	D4278-0455011234	2	2	0	0
	D4278-047-F164525	1	3	0	0
	D4279-5	1	14	0	0
	D4279-7-164265	2	17	0	0
	D4279-9	1	2	0	0
	D4306-044-F164570	1	7	0	0
	D4306-045	1	9	0	0

5009863 D4306-1-004132
D4672-1-005866
M304EX0.75-16F

1	12	0	0
2	52	0	0
32	603	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 dart.poulin.mario

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DART
AEROSPACE
S014692



Basket Base Assembly, RH

D4273-042

PART NO:
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 11/28/17
Job No: 167867